DirectFlex®

System Performance Testing

BettsHD®

Vehicle Component Manufacturing A Division of BettsHD Engineering Department





Flap Joint Strength Test

Load test to compare joint strength of the DirectFlex[®] System with poly ChannelFlap[™] against square bar style hanger with standard poly flap

Curb Pinch Test

Pinch test to compare durability of the DirectFlex[®] System with poly ChannelFlap[™] against square bar style hanger with standard poly flap



BettsHD[®] DirectFlex[®] System Performance Testing

Testing Overview



BettsHD-VCM in Conjunction with California State University, Fresno CA



BettsHD[®] **DirectFlex**[®] System Performance Testing

Flap Joint Strength Test



Flap Joint Strength Test

Load test to compare joint strength between mud flap and hanger

Used 120,000 lbf Riehle Tensile Tester

Data points collected by Satec's Partner Software

Tested Square Bar with Standard Poly Flap

Tested DirectFlex[®] Bar with Poly ChannelFlap™





Flap Joint Strength Test: RESULTS

DirectFlex[®] ChannelFlap[™] withstood on average <u>twice as much load</u> than a standard poly flap before complete failure

Maximum average load of the BettsHD Poly ChannelFlap[™] was 4,021 pounds of force



BettsHD[®] DirectFlex[®] System Performance Testing

CF35-Poly
CF25-Rubber
CF25-Poly
CF35-Rubber
Straight Flap-Shrould
Straight Flap-Square Bar
Angled Flap-Square Bar



Curb Pinch Test

BettsHD-VCM, Fresno CA





Curb Pinch Test

DirectFlex[®] System was compared to square bar style hangers with standard poly flaps

Flaps were repeatedly pinched between a curb and rear axle tires





Curb Pinch Test, Square Bar: RESULTS

The standard poly flap began failing after the first curb pinch The standard poly flap completely failed on average after only 4 curb pinches

Curb Pinch Test, DirectFlex®: RESULTS

Results showed the DirectFlex[®] System endured over 170 curb pinches without failure

The channel feature on the flap creates a far superior joint between the flap and hanger











BettsHD[®] DirectFlex[®] System Performance Testing

Curb Pinch Test: RESULTS



150

200



